



Parts and Accessories

For Protective Coatings Sprayers

PROVEN QUALITY. LEADING TECHNOLOGY.

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► Trust Genuine Graco Parts

It's happened before: A critical piece of equipment meets an unfortunate end due to the failure of one, tiny component. That's why Graco doesn't build just any off-the-shelf part into its equipment. We select and manufacture high quality components our customers have come to rely on. Our equipment is superior because its parts are superior – in design, quality and performance.

Designed, tested and built for reliability

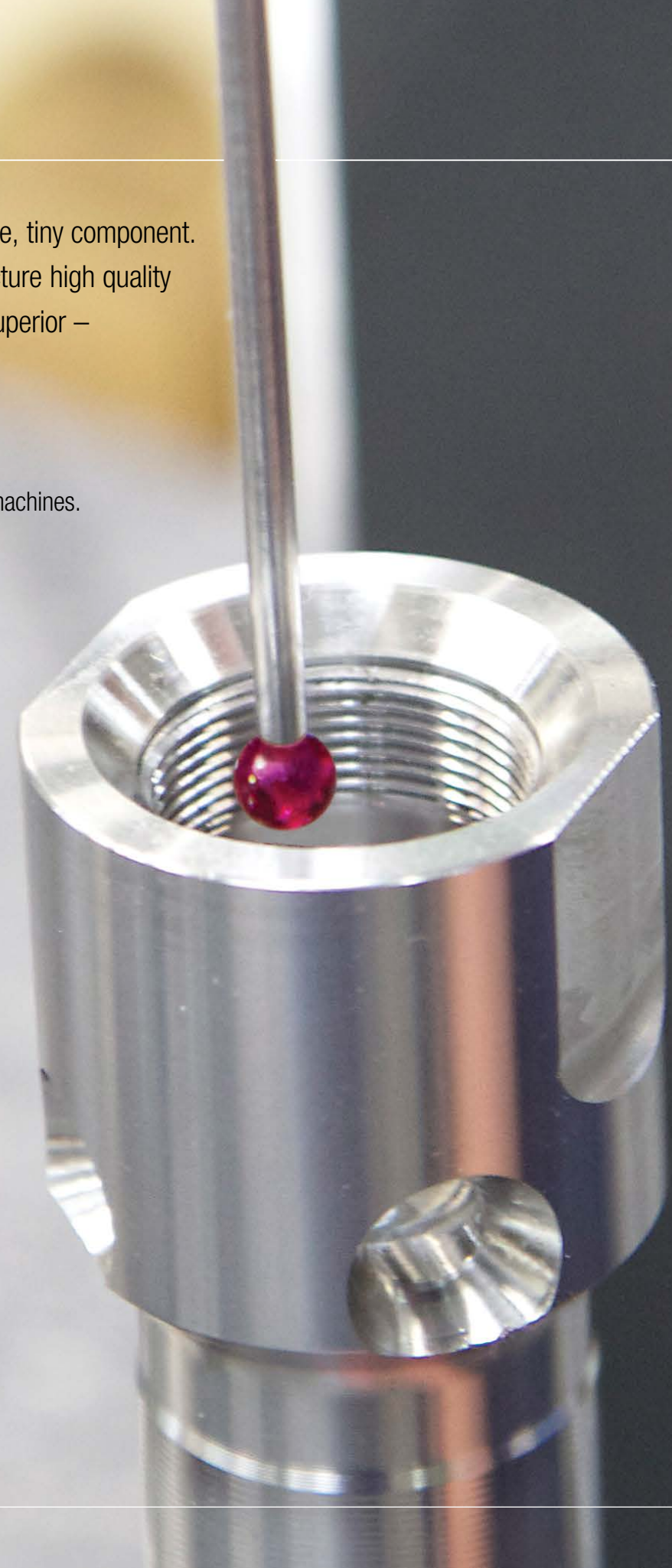
Great design is in the details. At Graco, our engineering team designs and specifies every part that is built into our machines. We test and re-test our parts to make sure they provide you with outstanding performance, long life and durability. You can't afford your equipment to fail in the field. As the trusted brand you rely on, neither can we.

Each quality part is dependent on another

Graco equipment is designed as a unified system, not as a collection of stand-alone parts. Every part is designed with a careful eye toward the parts it will interact with, and adjusted accordingly. When any of a system's parts is replaced with a lower quality, non-Graco part, the result may be a ripple effect that degrades not only its own functionality, but that of other parts throughout the system.

Protect your business with genuine Graco parts

When you need replacement parts, you could purchase cheaper alternatives. But why risk it? Off-the-shelf parts may hinder performance and possibly even damage your Graco equipment. You invest in Graco equipment because it is superior quality. It's what your business depends on. So protect your investment and your future. Trust only genuine Graco parts.



► XTR5+ and XTR7+ Guns - Lightweight and Ergonomic

While they are lightweight and comfortable to use, Graco's XTR+™ guns can handle the toughest coatings and perform in the most extreme spray conditions. All our airless spray guns are made with pride and built to exacting standards in our Sioux Falls, South Dakota, U.S.A. manufacturing facility.

XTR5+: Maximum working pressure of 5000 psi (345 bar, 34.5 MPa)

XTR7+: Maximum working pressure of 7250 psi (500 bar, 50.0 MPa)

Self-locking Needle Assembly

- Faster rebuilds
- Minimal tools required
- Factory set needle needs no adjustment

Variety of Handle and Trigger Options

- 2 and 4-finger trigger available
- Oval-insulated or round handle
- Lightweight trigger pull

Easy Out™ Gun Filter

- Reduces tip plugs
- Eliminates collapsed filters
- Provides more filtration area

XHD™ Reverse-A-Clean (RAC)® SwitchTip™

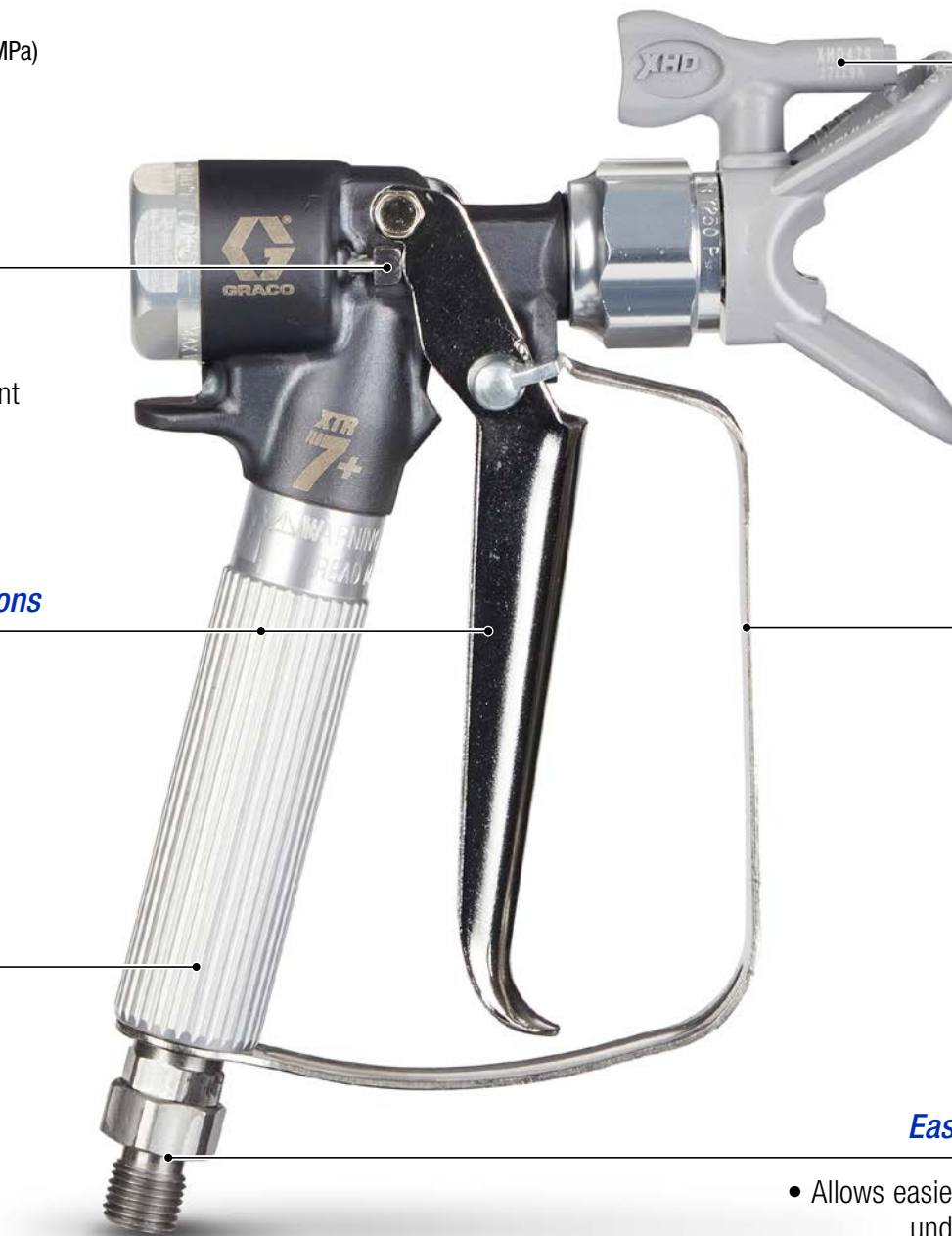
- Exceptional life, pattern and finish
 - Great for high solids coatings
- Maximum working pressure of 7250 psi (500 bar, 50.0 MPa)

Trigger Guard

- Easily detaches for access to filter
 - Acts as a wrench to remove filter from gun handle
- Small profiles spray in tight areas

EasyGlide™ Swivel

- Allows easier gun movement under high pressure



► XTR5+ and XTR7+ Ordering Information

XTR5+ Airless Spray Guns

Maximum working pressure: 5000 psi (345 bar, 34.5 MPa)

XTR520	Round handle, four-finger trigger, no tip
XTR521	Round handle, four-finger trigger, flat switchtip
XTR522	Oval-insulated handle, four-finger trigger, XHD RAC switchtip
XTR523	Oval-insulated handle, two-finger trigger, XHD RAC switchtip
XTR524	Round handle, four-finger trigger, XHD RAC switchtip
XTR525	Round handle, two-finger trigger, XHD RAC switchtip

XTR7+ Airless Spray Guns

Maximum working pressure: 7250 psi (500 bar, 50.0 MPa)

XTR720	Round handle, four-finger trigger, no tip
XTR721	Round handle, four-finger trigger, flat switchtip
XTR722	Oval-insulated handle, four-finger trigger, XHD RAC switchtip
XTR723	Oval-insulated handle, two-finger trigger, XHD RAC switchtip
XTR724	Round handle, four-finger trigger, XHD RAC switchtip
XTR725	Round handle, two-finger trigger, XHD RAC switchtip

XTR7+ High Flow Airless Spray Guns

Maximum working pressure: 7250 psi (500 bar, 50.0 MPa)

XTR710	High Flow, round handle, four-finger trigger, no tip
XTR711	High Flow, round handle, four-finger trigger, flat 531 switchtip
XTR712	High Flow, oval-insulated handle, four-finger trigger, XHD 531 RAC switchtip
XTR713	High Flow, oval-insulated handle, two-finger trigger, XHD 531 RAC switchtip
XTR714	High Flow, round handle, four-finger trigger, XHD 531 RAC switchtip
XTR715	High Flow, round handle, two-finger trigger, XHD 531 RAC switchtip

XTR+ Gun Accessories

246294	10 in (254 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246295	15 in (380 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246296	18 in (457 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246297	180° spray nozzle, 7/8-14 UNC-2B, 7250 psi (500 bar, 50 MPa)
248837	Gun Repair Kit, Includes Gasket, Needle and Seat
287449	Four-finger Round Trigger Kit
287450	Two-finger Trigger Kit
287451	Four-finger Oval Insulation Trigger Kit
287032	Filter, 60 Mesh
287033	Filter, 100 Mesh
287034	Filter, 60 and 100 Mesh Combination
247634	Seal kit, GHD conversion (5-pack)

XTR+ Gun and Hose Kit

26C962	XTR520, (2) XHD519 switchtips, hose and whip hose
26C963	XTR720, (2) XHD519 switchtips, hose and whip hose
273142	XTR520, (1) XHD317 switchtip, (1) XHD319 switchtip, hose and whip hose
273143	XTR720, (1) XHD317 switchtip, (1) XHD319 switchtip, hose and whip hose



26C972	8 pack of 26C962 with display stand
26C973	8 pack of 26C963 with display stand
273144	8 pack of 273142 with display stand
273145	8 pack of 273143 with display stand



XTR+ Bulk Gun Kit

26C996	5 pack, XTR520, no tip
26C997	5 pack, XTR720, no tip



► XHF™ Gun - Rugged and Capable

Graco's XHF gun is designed for high-flow, high-pressure applications. It handles the most demanding high-viscosity, protective coatings, including epoxy intumescent coatings and fiber-filled materials.

Maximum working pressure of 7250 psi (500 bar, 50 MPa)

Top Feed Fluid Housing

- Designed for overhead entry applications
- High flow to avoid plugging with fibrous or heavily filled materials

Heavy Fluid Needle

- Maximize uptime
- No spring in fluid path

Four-finger Trigger with Safety Lock

- Contoured for comfort

Ergonomic Gun Body

- Lightweight forged aluminum
- Form-fitted handle for less fatigue

Front-entry Fluid Housing

- Designed to avoid plugging with fibrous or heavily filled materials
- High pressure
- High flow and high production

► XHF and Accessory Ordering Information

XHF Airless Spray Guns

262854	XHF Gun, includes XHD 429 tip
26C793	XHF Top Feed Gun, includes XHD 429 tip

XHF Gun Accessories

237260	XHF Gun repair kit
246294	10 in (254 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246295	15 in (380 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246296	18 in (457 mm) Gun Extension, 7250 psi (500 bar, 50 MPa)
246297	180° spray nozzle, 7/8-14 UNC-2B, 7250 psi (500 bar, 50 MPa)
24P834	Gun swivel, 1/2 in f x 3/8 npsm, PTFE packing, 6500 psi (448 bar, 44.8 MPa)

► Automatic Airless Spray Guns Ordering Information

Automatic Airless Spray Guns

26C624	AL-5 gun, for high-pressure protective coatings materials, 5000 psi (350 bar)
26C625	AL-7 gun, for high-pressure protective coatings materials, 7250 psi (500 bar)

Automatic Airless Accessories

Manifold

241161	NPT Fittings, 5000 psi (350 bar)
241162	JIC Fittings, 5000 psi (350 bar)
26C622	NPT Fittings, 7250 psi (500 bar)
244930	High Flow Ambient or Temperature Conditioned for streaming or spraying, 5000 psi (350 bar)

Other

222011	Grounding Clamp and Wire
210657	Ball Valve, Fluoroelastomer Seals, 1/2 npt (m), 5000 psi (350 bar)
210658	Ball Valve, Fluoroelastomer Seals, 3/8 npt (m), 5000 psi (350 bar)
210659	Ball Valve, Fluoroelastomer Seals, 3/8 or 1/4 npt (m), 5000 psi (350 bar)

Other continued

107141	Air Valve, 3/4 npt (m x f) inlet and outlet, 250 psi (17 bar)
107142	Air Valve, 1/2 npt (m x f) inlet and outlet, 250 psi (17 bar)
288201	Gasket Filter, 10 pack
104172	Air or Water Tube, 1/8 npt (m) x 1/4 OD, 250 psi (17 bar)
597151	Air or Water Tube, 90° elbow, 1/8 npt (m) x 1/4 OD, 160°F (71°C)
238564	Filter, 60 mesh, 25 pack
238563	Filter, 60 mesh, 3 pack
238562	Filter, 100 mesh, 25 pack
238561	Filter, 100 mesh, 3 pack
101892	Brush, for cleaning gun
210500	In-line Fluid Filter, 100 mesh, 6150 psi (42.4 MPa, 424 bar) 1/4-18 npsm, consists of filter element 205264
26C633	In-line Fluid Filter, 60 mesh, 6150 psi (42.4 MPa, 424 bar) 1/4-18 npsm, consists of filter element 205265
198457	RTD Sensor, 100 ohm, 1/8 npt (m) with 3 pin Picofast connector
198458	RTD Cable, 6 ft (1.83 m), Flex Cable to St. Clair connector

► Gun Tips and Guards

Graco XHD™ Reverse-A-Clean® (RAC) SwitchTips are specifically designed and individually tested for spraying high-solids coatings at high pressures up to 7250 psi (500 bar), while still optimizing the specified spray pattern. All spray tips are manufactured in Sioux Falls, South Dakota, U.S.A. and individually tested before leaving the facility.

XHD RAC SwitchTip™ and Guard

- SwitchTip – Minimize downtime by changing tip sizes in seconds without removing tip guard and housing
- Save time by not having to use a screwdriver to remove the tip
- Locking tab ensures tip stays securely in guard
- High quality carbide lasts longer
- Designed to easily clear clogs



► Tips and Guards Ordering Information

Graco XHD Guards

XHD001 7/8 in aluminum thread, compatible with Graco XTR+ and XHF guns

XHD003 7/8 in stainless steel thread, hand-tightened, compatible with Graco XTR+ and XHF guns

XHD005 11/16 in aluminum thread, adaptable with non-Graco guns

Use only XHD seals with Graco Guards, XHD010

XHD Tips

Complete your XHD tip part number using the numbers in the charts below. **For example:** for a tip with .025 orifice and 10 in (254 mm) pattern, order XHD525

ORIFICE SIZE - INCHES

FAN WIDTH	IN	(MM)	.007	.009	.011	.013	.015	.017	.019	.021	.023	.025	.027	.029	.031	.033	.035	.037	.039	.041	.043	.045	.047	.049	.051	.053	.055	.057	.059	.061	.063	.065	.067	.069	.071	.075	.081	
	2-4	(51-102)	107	109	111	113	115	117	119	121									139																			
	4-6	(102-152)		209	211	213	215	217	219	221		225	227	229	231		235		239																			
	6-8	(152-203)	307	309	311	313	315	317	319	321	323	325	327	329	331	333	335	337	339	341	343	345	347		351		355											
	8-10	(203-254)		409	411	413	415	417	419	421	423	425	427	429	431	433	435	437	439	441	443	445	447	449	451		455		459	461	463	465	467		471	475	481	
	10-12	(254-305)		509	511	513	515	517	519	521	523	525	527	529	531	533	535	537	539	541	543	545	547	549	551	553	555	557		561		565	567		571	575		
	12-14	(305-356)		609	611	613	615	617	619	621	623	625	627	629	631	633	635	637	639	641	643	645	647	649	651		655	657	659	661	663	665	667	669	671	675		
	14-16	(356-406)			711	713	715	717	719	721	723	725	727	729	731	733	735	737	739	741	743		747	749	751	753	755			761			767		771			
	16-18	(406-457)				813	815	817	819	821	823	825	827	829	831	833	835	837	839	841	843		847		851		855			861	863		867					
	18-20	(457-508)									923		927		931	933	935	937	939																			
Flow Rate (gpm)			.05	.09	.12	.18	.24	.31	.38	.47	.57	.67	.74	.90	1.03	1.17	1.31	1.47	1.63	1.8	1.98	2.17	2.37	2.58	2.79	4.26	3.25	3.49	3.74	4.0	4.26	4.53	4.82	5.11	5.41	6.04	7.04	
Flow Rate (lpm)			.20	.33	.49	.69	.91	1.17	1.47	1.79	2.15	2.54	2.96	3.42	3.90	4.42	4.98	5.56	6.18	6.83	7.51	8.23	8.98	9.76	10.57	16.13	12.29	13.20	14.14	15.12	16.13	17.17	18.24	19.34	20.48	22.85	26.66	

Water @ 2000 psi (138 bar, 13.8 MPa) - paints with a higher viscosity will decrease the flow rate.



► Xtreme-Duty™ High-Pressure Hoses

Graco Xtreme-Duty high-pressure hoses are flexible and durable, yet extremely easy to use. Because hoses take a beating on the jobsite, Graco puts its hoses through a unique safety testing regimen in our state-of-the-art manufacturing facility. Each hose design undergoes **impulse, burst, flexibility** and **cold bend testing** to give you top quality, durability and reliable performance. Xtreme-Duty hoses are available in different lengths, diameters, and three different pressure ratings.

The length and diameter of hose you use affects the pressure drop of fluid to the spray gun. A longer hose has a greater pressure drop. A smaller hose diameter has greater pressure drop. If using two different diameter hoses coupled together, attach the larger diameter hose to the pump and the smaller hose to the gun to minimize pressure drop.

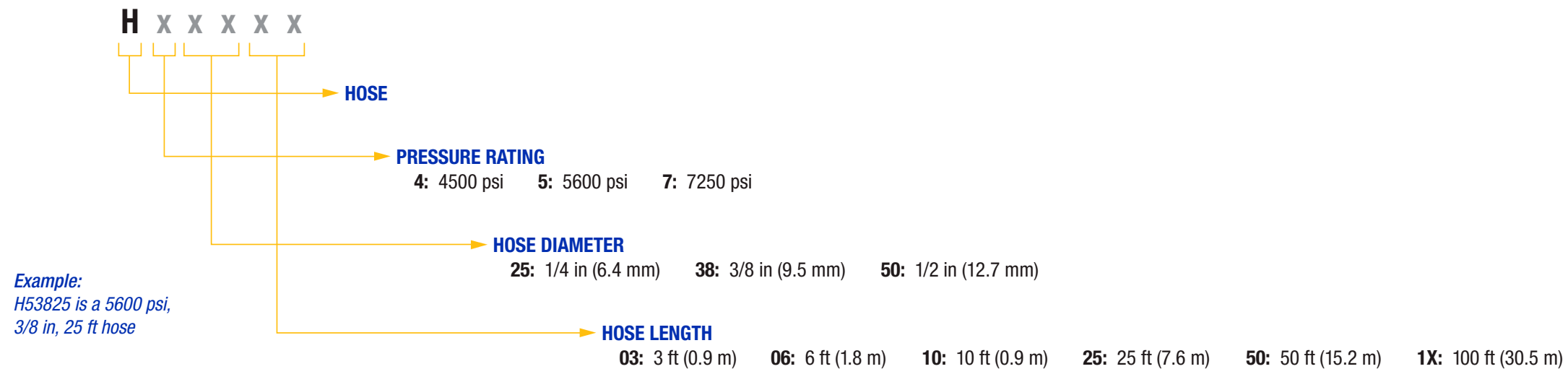
Designed for durability

- Chemical-resistant hose cover withstands a variety of solvents, acids and bases
- Cover stands up to sunlight, ozone, oxygen and extreme weather conditions
- Color-coded by pressure to take the guesswork out of using the right hose



► Xtreme Hose Ordering Information

Xtreme-Duty Airless Hose & Adapters *(for adding additional spray line)*



3/4 Inch Hoses

H67550	3/4 in x 50 ft (15.2 m), 6500 psi (448 bar, 44.8 MPa)
H77550	3/4 in x 50 ft (15.2 m), 7250 psi (500 bar, 50.0 MPa)

Hex Reducing Nipples and Fittings Kit *(for adapting hoses together)*

164672	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 1/4 npsm	159239	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 3/8 npt (m)n
156849	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (m)	162453	7500 psi (517 bar, 51.7 MPa), 1/4 npt (m), 1/4 npt (m)
162449	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 1/4 npt (m)	25A212	High Pressure Fittings kit
158491	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 1/2 npt (m)		

► Heated Hoses for Plural-component Sprayers

Heated hoses are designed for use with plural component high-pressure airless equipment, such as the Graco XP™ and XM™ plural component sprayers. Heated hose between the sprayer and remote mix manifold are an integral part of plural component systems. When coatings are sprayed at higher temperatures, the atomization pressure is lowered, which contributes to less overspray and improved spray pattern.



Designed for durability

Remember to check your airless hose for kinks anywhere along its length. The hose should also be closely examined for splits, cracks or abrasions. Bulging anywhere on the hose or any amount of separation from the coupling could lead to hose failure and it should be replaced. For optimum hose life, never exceed the hose's rating for pressure and temperature.

► Electric Heated Hose Ordering Information

Electric Heated Hose - *(Not approved for explosive atmospheres)*

7250 psi (500 bar, 50.0 MPa)

Continuous length, cannot be linked together

50 ft (15 m)

HH73215	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, no return lines
HH73225	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH73315	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, no return lines
HH73325	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH75215	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, no return lines
HH75225	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH75315	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, no return lines
HH75325	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH75335	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, no return lines
HH75345	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH75515	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, no return lines
HH75525	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, 2 x 3/8 in return lines

100 ft (30 m)

HH7321X	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, no return lines
HH7322X	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7331X	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, no return lines
HH7332X	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH7521X	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, no return lines
HH7522X	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7531X	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, no return lines
HH7532X	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH7533X	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, no return lines
HH7534X	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7551X	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, no return lines
HH7552X	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, 2 x 3/8 in return lines

150 ft (45 m)

HH7321Y	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, no return lines
HH7322Y	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7331Y	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, no return lines
HH7332Y	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH7521Y	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, no return lines
HH7522Y	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7531Y	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, no return lines
HH7532Y	Electric Heated hose, 1/2 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH7533Y	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, no return lines
HH7534Y	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7551Y	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, no return lines
HH7552Y	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, 2 x 3/8 in return lines

200 ft (60 m)

HH7321Z	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, no return lines
HH7322Z	Electric Heated hose, 3/8 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7331Z	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, no return lines
HH7332Z	Electric Heated hose, 3/8 in (A), 3/8 in (B) with solvent line, 2 x 3/8 in return lines
HH7521Z	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, no return lines
HH7522Z	Electric Heated hose, 1/2 in (A), 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7531Z	Electric Heated hose, 1/2 in (A), 3/8 in with solvent line, no return lines
HH7532Z	Electric Heated hose, 1/2 in (A), 3/8 in with solvent line, 2 x 3/8 in return lines
HH7533Z	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, no return lines
HH7534Z	Electric Heated hose, 1/2 in (A), 3/8 in & 1/4 in (B) with solvent line, 2 x 3/8 in return lines
HH7551Z	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, no return lines
HH7552Z	Electric Heated hose, 1/2 in (A), 1/2 in (B) with solvent line, 2 x 3/8 in return lines

Accessories

18C175	Controller for heated hose, stand alone, 240 Volt
132776	Transformer, 480 Volt to 240 Volt
420033	Circulation kit for remote mix manifold, XP
273185	Circulation kit for remote mix manifold, XM

► Water Heated Hose Ordering Information

Water Heated Hose

(Approved for explosive atmospheres) 50 ft (15.2 m) sections

245840	Single hose, 1/4 in (6.3 mm), 5000 psi (345 bar, 34.5 MPa)
245841	Single hose, 1/4 in (6.3 mm), 7250 psi (500 bar, 50 MPa)
245842	Single hose, 3/8 in (9.5 mm), 5000 psi (345 bar, 34.5 MPa)
245843	Single hose, 3/8 in (9.5 mm), 7250 psi (500 bar, 50 MPa)
245844	Single hose, 1/2 in (12.7 mm), 5000 psi (345 bar, 34.5 MPa)

245845	Single hose, 1/2 in (12.7 mm), 7250 psi (500 bar, 50 MPa)
248118	Dual hose bundles, 1/2 in & 1/2 in (12.7 mm) 7250 psi (345 bar, 3.45 MPa)
248119	Dual hose bundles, 3/8 in & 3/8 in (9.5 mm) 7250 psi (345 bar, 3.45 MPa)
248120	Dual hose bundles, 1/2 in & 3/8 in (12.7 & 9.5 mm) 7250 psi (345 bar, 3.45 MPa)
248121	Dual hose bundles, 3/8 in & 1/4 in (9.5 & 6.3 mm) 7250 psi (345 bar, 3.45 MPa)

Water Heated Hose Accessories

25N580	Kit, Hose Heat Circulation, XP skid, Viscon HP (245869) included
26C051	Kit, Hose Heat Circulation Retrofit, XP cart, no heater included
26C078	20 gal (75 L) Hopper Heat Circulation Retrofit, XP cart

► Heated Hose Accessory Ordering Information

Static Mixing,

7250 psi (500 bar, 50 MPa)

- 248925 1/4 in x 12 ft (3.6 mm) whip hose mixing kit, includes (2) 15E592 housings and 6 mix chemicals
- 262478 Static mix housing, 1/2 in ID x 5 in (127mm), uses 248927
- 248927 25-pack, Plastic (acetal) disposable static mixer, 1/2 in, 12 element
- 511352 Stainless steel static mixer, 12 element, 3/8 in x 9.5 in (241mm)

Scuff Guard,

Provides extra protection and prolongs the life of your hose. Available in two sizes and fabrications.

- 246078 Scuff Guard, 50 ft (15.2 m) braided polyester mesh. Blue 2.5 in nominal diameter
- 246456 Scuff Guard, 50 ft (15.2 m) polyethylene (6 mil) clear tubing 5 in diameter
- 16T138 Reusable Scuff Jacket with hook and loop fastener, 50 ft (15.2 m)

► Pump Lower

Pump lowers – built to last with Graco's pump lowers, you can easily customize your sprayer for various coatings without purchasing an additional sprayer. Our quick knockdown pump lowers allow for easy maintenance and repair, reducing downtime so you can finish each job faster. The parts inside the lower are designed and tested for longevity and are proven to withstand more cycles than non-Graco pumps.



MaxLife is designed for the most demanding jobs, providing unmatched durability and life.

- Exclusive MaxLife sleeve and rod
- Lasts 6X longer between repacks
- Oversized clearances ensure minimal pressure drop and increased performance
- Long-life ceramic and stainless steel balls included for maximum versatility no matter what you're spraying
- Crush-proof intake screen stands up to harsh impacts



► Pump Lower Ordering Information

Xtreme-Lowers							Xtreme-Lowers						
Part #	Output per cycle (cc)	Packing	Filter	Rod	Cylinder	Rebuild Kits*	Part #	Output per cycle (cc)	Packing	Filter	Rod	Cylinder	Rebuild Kits*
L085C1	85	UHMWPE_LTH	None	24B819	15F682	25D232	L180C3	180	PTFE (5)	None	24B822	197316	25D245
L085C2	85	UHMWPE_LTH	Built-In	24B819	15F682	25D232	L180C4	180	PTFE (5)	Built-In	24B822	197316	25D245
L085C3	85	PTFE (5)	None	24B819	15F682	25D242	L220C1	220	UHMWPE_LTH	None	24B823	197317	25D236
L085C4	85	PTFE (5)	Built-In	24B819	15F682	25D242	L220C2	220	UHMWPE_LTH	Built-In	24B823	197317	25D236
L115C1	115	UHMWPE_LTH	None	24B820	15F656	25D233	L220C3	220	PTFE (5)	None	24B823	197317	25D246
L115C2	115	UHMWPE_LTH	Built-In	24B820	15F656	25D233	L220C4	220	PTFE (5)	Built-In	24B823	197317	25D246
L115C3	115	PTFE (5)	None	24B820	15F656	25D243	L250C1	250	UHMWPE_LTH	None	24B824	197318	25D237
L115C4	115	PTFE (5)	Built-In	24B820	15F656	25D243	L250C2	250	UHMWPE_LTH	Built-In	24B824	197318	25D237
L145C1	145	UHMWPE_LTH	None	24B821	197315	25D234	L250C3	250	PTFE (5)	None	24B824	197318	25D247
L145C2	145	UHMWPE_LTH	Built-In	24B821	197315	25D234	L250C4	250	PTFE (5)	Built-In	24B824	197318	25D247
L145C3	145	PTFE (5)	None	24B821	197315	25D244	L290C1	290	UHMWPE_LTH	None	24B825	197319	25D238
L145C4	145	PTFE (5)	Built-In	24B821	197315	25D244	L290C2	290	UHMWPE_LTH	Built-In	24B825	197319	25D238
L180C1	180	UHMWPE_LTH	None	24B822	197316	25D235	L290C3	290	PTFE (5)	None	24B825	197319	25D248
L180C2	180	UHMWPE_LTH	Built-In	24B822	197316	25D235	L290C4	290	PTFE (5)	Built-In	24B825	197319	25D248

* Includes seals for both old and new series filter caps.

Connection Kits

244849 Connection Kit. Includes tie rods and coupler to adapt Xtreme lower to King, Senator® or Bulldog® motors

Pump Lower Fluid Filters

Fluid Filter Elements

Used with 85cc and 115cc:

236495 30 mesh (595 micron), 2-pack
 238444 30 mesh (595 micron), 25-pack
 236496 60 mesh (250 micron), 2-pack
 238446 60 mesh (250 micron), 25-pack
 236497 100 mesh (149 micron), 2-pack
 238448 100 mesh (149 micron), 25-pack

Used with 145cc, 180cc, 220cc, 250cc, 290cc:

224458 30 mesh (595 micron), 2-pack
 238436 30 mesh (595 micron), 25-pack
 224459 60 mesh (250 micron), 2-pack
 238438 60 mesh (250 micron), 25-pack
 224468 100 mesh (149 micron), 2-pack
 238440 100 mesh (149 micron), 25-pack

Filter Support

186075 Poly filter support
 179801 Carbon steel filter support

Filter Cap Conversion Kit

24F975 For 85-290cc lowers – Ref. manual 406882

► Sprayer Packings

Packings play a critical role in optimizing spray performance by sealing pressure and holding material inside the pump. The tighter the seal, the better the performance.

Graco packings feature two material constructions. **UHMWPE** (Ultra-high-molecular-weight polyethylene) is a durable, high-impact resistant material, used in such products as bulletproof safety vests.

PTFE (Polytetrafluoroethylene) is a non-stick coating that can withstand extreme heat and is well-known for its use in cookware.

Improved Sealing and Strength

- Seven throat packings instead of five
- New packing and gland angles for improved edge loading
- Spring pre-load on throat and piston packings
- New glass filled PTFE
- Graco UHWPE is RED
- Reinforced PTFE is WHITE
- Packing glands are BLACK



► Packings Ordering Information



UHMWPE / LTH REPAIR KITS

UHMWPE and leather packings are ideal for abrasive applications. UHMWPE packing sets are the standard in King sprayers.

Part #	Lower	Part #	Lower
25D232	85cc	25D236	220cc
25D233	115cc	25D237	250cc
25D234	145cc	25D238	290cc
25D235	180cc		



PTFE REPAIR KITS

PTFE packings are ideal for chemical resistance and higher temps. PTFE packing sets are the standard in XM sprayers.

Part #	Lower	Part #	Lower
25D239	36cc	25D244	145cc
25D240	48cc	25D245	180cc
25D241	58cc	25D246	220cc
25D242	85cc	25D247	250cc
25D243	115cc	25D248	290cc



UHMWPE / PTFE REPAIR KITS

UHMWPE and (2) carbon-filled PTFE packings are ideal for chemical resistance and durability in applications below 140°F (60°C). UHMWPE/PTFE packing sets are the standard in XP sprayers.

Part #	Lower	Part #	Lower
25D249	36cc	25D256	97cc
25D250	48cc	25D257	115cc
25D251	54cc	25D258	145cc
25D252	58cc	25D259	180cc
25D253	72cc	25D260	220cc
25D254	85cc	25D261	250cc
25D255	90cc	25D262	290cc

► Viscon Heaters Ordering Information

Viscon Heaters are an essential element to proper material conditioning. Adding heat to a material lowers the atomization pressures which reduces overspray and improves spray pattern.

Viscon HP Fluid Heaters

245848	Hazardous location, 120 VAC, 2300 watts, 19.2 amps
245863	Hazardous location, 240 VAC, 4000 watts, 16.7 amps
245864	Hazardous location, 480 VAC, 4000 watts, 8.3 amps
245862	Hazardous location, 200 VAC, 4000 watts, 20.0 amps
246254	Hazardous location, 400 VAC, 4000 watts, 10.5 amps

Viscon HF Fluid Heaters

24W248	Hazardous location, 240 VAC single phase, 5400 watts, 22.5 amps, thermostat
24W612	Hazardous location, 240 VAC single phase, 5400 watts, 22.5 amps, external control
26C476	Hazardous location, 480 VAC, 5400 watts, 11.3 amps, thermostat
25C962	Hazardous location, 240 VAC, 5400 watts, 22.5 amps, thermostat

VISCON HF Fluid Heaters *(To be used on XP/XM units)*

25C962	Hazardous location, 240 VAC, 5400 watts, 22.5 amps, thermostat
26C859	Hazardous location, 480 VAC, 5400 watts, 11.3 amps, thermostat

Accessories

262450	Mounting kit for Viscon HP and HF heater on XP/XM units
17V573	Kit, heater installation for mounting Viscon HP or HF heater to KING heavy duty cart
15F028	Heater, Band, 55 gal (200 L), 240 Volts, 1000 watts, 4.35 amps

Viscon HP Fluid Heaters

245867	Non-Hazardous location, 120 VAC, 2300 watts, 19.2 amps
245868	Non-Hazardous location, 200 VAC, 4000 watts, 20.0 amps
245869	Non-Hazardous location, 240 VAC, 4000 watts, 16.7 amps
245870	Non-Hazardous location, 480 VAC, 4000 watts, 8.3 amps
246276	Non-Hazardous location, 400 VAC, 4000 watts, 10.5 amps

Viscon HF Fluid Heaters

24P016	Non-Hazardous location, 240 VAC, 5400 watts, 22.5 amps, thermostat
262853	Non-Hazardous location, 240 VAC, 5400 watts, 22.5 amps, external control
26C475	Non-Hazardous location, 480 VAC, 5400 watts, 11.3 amps, thermostat

Viscon HP Fluid Heaters *(To be used on XP/XM units)*

25C961	Non-Hazardous location, 240 VAC, 5400 watts, 22.5 amps, thermostat
26C861	Non-Hazardous location, 480 VAC, 5400 watts, 11.3 amps, thermostat



► Hoppers and Tanks Ordering Information

Kits for XP Sprayers

- | | |
|--------|----------------------------------------------------------------------------------------------------------------------------------------------------------|
| 24F377 | Hopper, 7 gal (26 L), green, includes Mounting hardware, XP cart |
| 24F376 | Hopper, 7 gal (26 L), blue, includes Mounting hardware, XP cart |
| 24Y389 | Hopper, 10 gal (38 L), SST, includes mounting hardware |
| 24N352 | Hopper, 20 gal (76 L), double wall, heated (electric 1.5W), includes Twistork agitator, gravity feed |
| 24N354 | Hopper, 20 gal (76 L), double wall, heated (electric 1.5W), includes Twistork agitator, pump feed (feed pump not included) |
| 24N353 | Hopper, 20 gal (76 L), double wall, water circulation heat (pump & heater not included), includes Twistork agitator, gravity feed |
| 24N355 | Hopper, 20 gal. (76 L), double wall, water circulation heat (pump & heater not included), includes Twistork agitator, pump feed (feed pump not included) |
| 25N582 | Hopper, 25 gal (95 L), SST lined, Bare (no heater, pump or agitator) |
| 26C482 | Hopper, 25 gal (95 L), SST lined, includes immersion heater (240V), Monark 5:1 feed pump and Xtreme Duty agitator |
| 26B279 | Hopper, 25 gal (95 L), SST lined, includes immersion heater (480V), Monark 5:1 feed pump and Xtreme Duty agitator |
| 26C549 | Tank base kit, includes fork pockets and casters for improved mobility |



Kits for XM Sprayers

- | | |
|--------|-------------------------------------------------------------------------------------------------------------|
| 256260 | Hopper, 7 gal (26 L), green, includes Mounting hardware |
| 24N011 | Hopper, 7 gal (26 L), blue, includes Mounting hardware |
| 24Y390 | Hopper, 10 gal (38 L), SST, includes mounting hardware |
| 255963 | Hopper, 20 gal (76 L), blue, includes Mounting hardware |
| 25N582 | Hopper, 25 gal (95 L), SST lined, Bare (no heater, pump or agitator) |
| 25N675 | Hopper, 25 gal (95 L), SST lined, includes immersion heater (240V), Xtreme Duty agitator |
| 25N676 | Hopper, 25 gal (95 L), SST lined, includes immersion heater (240V), gravity feed (no feed pump or agitator) |
| 256259 | Kit, 20 gal (76 L), Hopper mounting bracket |

Kits for Single Component Sprayers

- | | |
|--------|---------------------------------------------------------------------------|
| 24X570 | Hopper, 10 gal (38 L), SST, includes mounting hardware for KING units |
| 25C188 | Hopper, 10 gal (38 L), SST, includes mounting hardware for e-Xtreme units |

► Accessories Ordering Information

Proper mixing and agitation allows for uniform heating and composition of a material. This can then be fed to the high pressure system pump using one of the positive displacement feed pump options. Once the job is complete, flush your system with ease using a solvent flush pump.

Xtreme Heavy Duty Agitator - *for 55 gal (200 L) drums*

25A598	Bare agitator
25A599	Agitator on drum cover with handles
25A600	Agitator on drum cover with elevator
25A601	Agitator on drum cover with elevator and feed pump (5:1 Monark, carbon steel)
25A602	Agitator on drum cover with elevator and feed pump (5:1 Monark, stainless steel)
25A603	Agitator on drum cover with elevator and feed pump (10:1 President, carbon steel)
25A604	Agitator on drum cover with elevator and feed pump (10:1 President, stainless steel)

Accessories for Xtreme Heavy Duty Agitator

17J004	Blade set. For use as spare part, or extra mixing
217374	Gear oil (change after first 100 hours of break-in period)

Twistork Helix Mixer

256274	Twistork agitator kit (carbon steel) for 20 gal (76 L) hopper or 55 gal (200 L) drum. Includes air connections
235534	Twistork agitator (stainless steel) for 20 gal (76 L) hopper or 55 gal (200 L) drum. No air connections

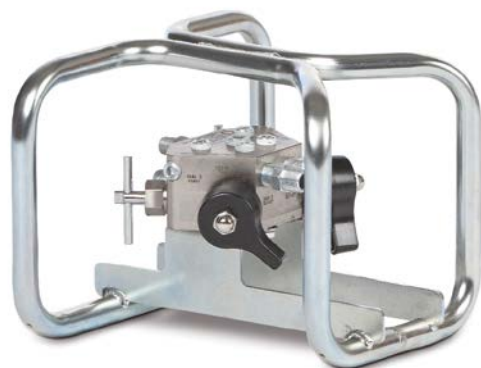
Feed Pump Options

256275	Kit, feed pump T2, for 20 gal (76 liter) hopper or 55 gal (200 ltr) drum Includes air & fluid connections
256232	Kit, feed pump T2 with Twistork agitator, for 20 gal (76 liter) hopper or 55 gal (200 L) drum Includes air & fluid connections
256275	Kit, feed pump Monark 5:1 (carbon steel), for 20 gal (76 liter) hopper or 55 gal (200 L) drum Includes air & fluid connections
256255	Kit, feed pump Monark 5:1 (carbon steel) with Twistork agitator, for 20 gal (76 L) hopper or 55 gal (200 L) drum. Includes air & fluid connections
256433	Kit, feed pump President 10:1 (carbon steel), for 20 gal (76 L) hopper or 55 gal (200 L) drum. Includes air & fluid connections

Solvent Pump Packages

248827	Monark 23:1 solvent pump on wall bracket, for 5 gal (20 L) pail
248885	Monark 23:1 solvent pump on cover, for 5 gal (20 L) pail
258980	Merkur 45:1 solvent pump on wall bracket, for 5 gal (20 L) pail
262393	Merkur 45:1 solvent pump, machine mount for XP systems

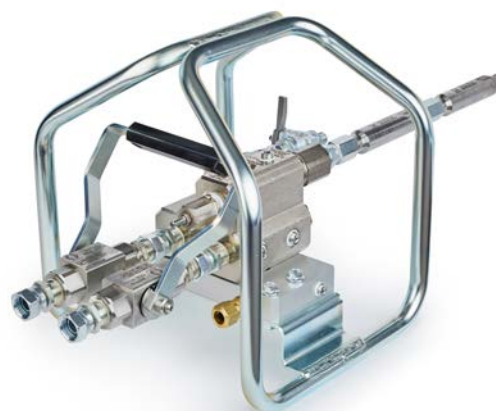
► Other Parts and Accessories Ordering Information



262826

Graco Gun Splitter

The Graco Gun Splitter lets you use two spray guns with one Plural-Component Sprayer. In addition, you can independently clean and flush one gun, while the other gun remains in use. If you're using a higher production machine, the Gun Splitter helps you become even more productive.



262807 and 24Z934

Remote Mount Mix Manifold with Water Heated Carriage

- Mix manifold on sprayer is removable and can be located closer to the spray gun to reduce the volume of mixed coatings and required flush solvent - results in less wasted materials
- A and B hoses from the sprayer to the mix manifold don't need to be flushed and can be sized for less pressure loss over long distances
- Manifold is heated when using water/glycol heated hose



25A212

High Pressure Fitting Kit

The Graco High Pressure Fittings Kit provides the genuine Graco parts to keep your system running reliably for years to come.

Manifolds

24M398	Quick-Set mix manifold with carriage, A/B pressure gauges and A/B flush valves
24Z934	Remote mix manifold, carriage only, water heated block, XP
255684	Mix manifold, XM
256980	Remote mix manifold conversion kit with protective guard, XM
262893	Remote mix manifold, water heated, XM-PFP
262807	Standard mix manifold, no carriage
262522	Carriage only - no mix manifold
262826	Gun Splitter manifold
262784	Circulation manifold w/pressure relief for 3500 psi (241 bar) rated XP's
262783	Circulation manifold w/pressure relief for 5000 psi (345 bar) rated XP's
262806	Circulation manifold w/pressure relief for 7250 psi (500 bar) rated XP's
262808	Valve, over pressure relief, purple, 3500 psi (241 bar) XP's
262809	Valve, over pressure relief, gold, 5000 psi (345 bar) XP's
262520	Valve, over pressure relief, silver, 7250 psi (500 bar) XP's

Other Accessories

24F375	Ratio Check Kit, XP mix manifold
24M593	Ball valve (1/2 in) upgrade kit for mix manifold, XP
206995	Graco throat seal liquid (TSL), 1qt (0.9 L)
206996	Graco throat seal liquid (TSL), 1 gal (3.8 L)

► Other Parts and Accessories Ordering Information

Ball Valves ((Ref. manual 306861))*

102644	3000 psi (207 bar, 20.7 MPa) cs, inlet: 3/4 npt (f), outlet: 3/4 npt (f), PTFE seals, nylon seats
102646	3000 psi (207 bar, 20.7 MPa) cs, inlet: 1/2 npt (f), outlet: 1/2 npt (f), PTFE seals, nylon seats
218901	5000 psi (345 bar, 34.5 MPa) cs, inlet: 1/4 npsm (m), outlet: 3/4 unf (m), PTFE seals, JIC-8 outlet
239018	5000 psi (345 bar, 34.5 MPa) ss, inlet: 1/4 npt (m), outlet: 1/4 npt (m), PTFE seals, nylon seat
223959	5000 psi (345 bar, 34.5 MPa) cs, inlet: 3/8 npt (m), outlet: 1/4 npt (m), PTFE seals, nylon seats
248271	5000 psi (345 bar, 34.5 MPa) ss, inlet: 1/4 npt (m), outlet: 1/4 npt (m), PTFE seals, nylon seats
235992	5000 psi (345 bar, 34.5 MPa) ss, inlet: 3/8 npt (m), outlet: 1/4 npt (m), PTFE seals, nylon seats
238635	5000 psi (345 bar, 34.5 MPa) cs, inlet: 1/4 npt (m), outlet: 1/4 npt (m), fluoroelastomer seals, nylon seats
210659	5000 psi (345 bar, 34.5 MPa) cs, inlet: 1/4 npt (m), outlet: 3/8 npt (m), fluoroelastomer seals, nylon seats
214037	5000 psi (345 bar, 34.5 MPa) cs, inlet: 1/4 npt (m), outlet: 1/4 npt (m), PTFE seals, nylon seats
223960	5000 psi (345 bar, 34.5 MPa) cs, inlet: 3/8 npt (m), outlet: 3/8 npt (m), PTFE seals, nylon seats
210657	5000 psi (345 bar, 34.5 MPa) cs, inlet: 1/4 npt (m), outlet: 1/4 npt (m), fluoroelastomer seals, nylon seats
210658	5000 psi (345 bar, 34.5 MPa) cs, inlet: 3/8 npt (m), outlet: 3/8 npt (m), fluoroelastomer seals, nylon seats
262739	7250 psi (500 bar, 50 MPa) 1/2 in (13 mm) - with handle
262740	7250 psi (500 bar, 50 MPa) 1/2 in (13 mm) - no handle
237304	7400 psi (5105 bar, 515 MPa) cs, inlet: 3/8 npt (m), outlet: 3/8 npt (m), PTFE seals, PEEK seats
237303	7400 psi (5105 bar, 515 MPa) cs, inlet: 1/4 npt (m), outlet: 1/4 npt (m), PTFE seals, PEEK seats

*Repair kits also available, Ref. manual 406882

Inlet Strainers and Suction Tubes

245136	55 gal (200 l) suction tube extension kit
109534	Strainer suction-line, 3/8 npt (f), 20 mesh, sst
241576	Suction tube kit w/ 6 ft (1.8 m) hose. Xtreme sprayer kit
181072	Strainer, inlet, 1 in npsm (f), 8 mesh internal, 16 mesh external, SST. Fits Xtreme sprayer suction kit
249024	1 in (25 mm) inlet "Y" strainer kit (w/ball valve)
248970	3/4 in (19 mm) inlet "Y" strainer kit (w/ball valve)

Supply Pump Kits and Accessories

256276	5:1 hopper feed pump kit - for use with 20 gal (76 l) hoppers - Ref. manual 312769
256433	10:1 feed pump w/hose and regulator kit - Ref. manual 312769
248825	Monark® 5:1, with 10 ft (3.0 m) hose, regulator kit - Ref. manual 310863
248885	Monark 23:1, pail-mount, with 50 ft (15.3 m) hose - Ref. manual 310863
248826	Monark 23:1, wall or cart mount, with 50 ft (15.3 m) hose - Ref. manual 310863
256275	T2 2:1 hopper feed pump kit - for use with 20 gal (76 l) hoppers - Ref. manual 312769
295616	T2 transfer pump, 2.25:1, 5.0 gpm, (19 lpm) - Ref. manual 311882
246081	Complete T2 supply pump system, plural component - Ref. manual 311882
248829	Feed pump regulator kit - Ref. manual 310863

► Other Parts and Accessories Ordering Information

Elbow Fitting

100840	7500 psi (517 bar, 51.7 MPa), 1/4 npt (m), 1/4 npt (f), Street, 90
164259	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 1/4 npt (f), Street, 90
155699	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (f), Street, 90
166999	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 1/4 npt (f), Street, 90
158683	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 1/2 npt (f), Street, 90

Elbow

100840	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 1/2 npt (f), Street, 60
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Nipple

166606	7000 psi (483 bar, 48.3 MPa), 3/4 npt (m), 3/8 npt (m), 4 1/2 in, Reducing, hex
158979	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 3/8 npt (m), 2 3/4 in, Reducing, hex
164672	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 1/4 npsm, 1 3/8 in, Reducing, hex
156877	7250 psi (5010 bar, 50 MPa), 1/2 npt (m), 1/2 npt (m), 2 1/2 in, Reducing, hex
160790	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (m), 3 5/8 in, Reducing, hex
156849	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (m), 1 1/2 in, Reducing, hex
156850	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (m), 2 1/2 in, Reducing, hex
166846	7250 psi (500 bar, 50 MPa), 1/4 npt (m), 1/4 nps (m), Reducing, hex, SST
157129	7250 psi (500 bar, 50 MPa), 3/4 npt (m), 3/8 npt (m), 3 1/4 in, Reducing, hex
158491	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 1/2 npt (m), 1 5/8 in, Reducing, hex
162449	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 1/4 npt (m), 1 5/8 in, Reducing, hex
159239	7400 psi (510 bar, 51 MPa), 1/2 npt (m), 3/8 npt (m), 1 5/8 in, Reducing, hex
162453	7500 psi (517 bar, 51.7 MPa), 1/4 npt (m), 1/4 nps (m), 1 1/5 in, Reducing, hex
156971	7500 psi (517 bar, 51.7 MPa), 1/4 npt (m), 1/4 npt (m), 1 3/8 in, Reducing, hex
196181	7500 psi (517 bar, 51.7 MPa), 1/4 npt (m), 1/4 nps (m), 1 1/5 in, nickel plated, Reducing, hex
192593	8000 psi (552 bar, 55.2 MPa), 3/4 npt (m), 1/2 nps (m), 2 3/4 in, Reducing, hex, SST
164856	8000 psi (552 bar, 55.2 MPa), 3/8 npt (m), 1/4 npt (m), 1 5/8 in, Reducing, hex
165198	10000 psi (690 bar, 69 MPa), 3/8 npt (m), 1/4 npt (m), 1 3/4 in, Reducing, hex

Tee

15R875	7250 psi (500 bar, 50 MPa), 1/4 npt (m), 1/4 npt (f), 1/4 npt (f), (mxf) run (f) branch
15R874	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (f), 3/8 npt (f), (mxf) run (f) branch
15R873	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 1/2 npt (f), 1/2 npt (f), (mxf) run (f) branch

Unions and Swivels

114339	5000 psi (345 bar, 34.5 MPa), (mxf), 1/4 npt (m), 1/4 npsm (f), SST
207152	7250 psi (500 bar, 50 MPa), (fxf), 3/8 npt (f), 3/8 npsm (f)
155865	7250 psi (500 bar, 50 MPa), (fxf), 1/2 npt (f), 1/2 npsm (f)
156684	7250 psi (500 bar, 50 MPa), (mxf), 1/2 npt (m), 1/2 npsm (f)
156173	7400 psi (510 bar, 51 MPa), (fxf), 3/8 npt (f), 3/8 npsm (f)
157705	7500 psi (517 bar, 51.7 MPa), (mxf), 1/4 npt (m), 3/8 npsm (f)
155665	7500 psi (517 bar, 51.7 MPa), (mxf), 3/8 npt (m), 3/8 npsm (f)
235208	7500 psi (517 bar, 51.7 MPa), (mxf), 3/8 npt (m), 3/8 npsm (f), SST
162505	7500 psi (517 bar, 51.7 MPa), (mxf), 3/8 npt (m), 1/2 npsm (f)
158256	7500 psi (517 bar, 51.7 MPa), (mxf), 1/2 npt (m), 3/8 npsm (f)
155570	10000 psi (690 bar, 69 MPa), (fxf), 1/4 npt (f), 1/4 npsm (f)
156823	10000 psi (690 bar, 69 MPa), (mxf), 1/4 npt (m), 1/4 npsm (f)
236987	Hose swivel, 7250 (500 bar, 50 MPa), (mxf) 1/4 npsm (m), 1/4 npsm (f), SST
189018	Gun swivel, 7500 psi (517 bar, 51.7 MPa), (mxf) 1/4 npsm (m), 1/4 npsm (f), nickel plated

Reducing Bushings

159841	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 1/4 npt (f)
100206	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 1/4 npt (f)
121433	7250 psi (500 bar, 50 MPa), 1/2 npt (m), 3/8 npt (f)

Coupling

113093	7250 psi (500 bar, 50 MPa), 1/4 npt (f), 1/4 npt (f)
162024	7250 psi (500 bar, 50 MPa), 3/8 npt (f), 3/8 npt (f)
158581	7250 psi (500 bar, 50 MPa), 1/2 npt (f), 1/2 npt (f)

Coupling Adapter

150286	7250 psi (500 bar, 50 MPa), 3/8 npt (m), 3/8 npt (f). Used for inlet of 15E592 mix tube.
15B729	7250 psi (500 bar, 50 MPa), 3/8 npt (f), 3/8 npsm (m)
150287	7250 psi (500 bar, 50 MPa), 3/8 npt (f), 1/4 npt (m)

Plug

100721	7250 psi (500 bar, 50 MPa), 1/4 npt, hex, socket, short
101754	7250 psi (500 bar, 50 MPa), 3/8 npt, hex, socket, short
100361	7250 psi (500 bar, 50 MPa), 1/2 npt, hex, socket, short

► Monitoring Kits Ordering Information

With the optional DataTrak™, PressureTrak™ or Pressure Monitor Kits, you have the assurance that your Graco sprayer performance is optimized for the job at hand. It monitors the spray pressures on the A and B sides, and shuts down the sprayer if poor spraying conditions occur.



DataTrak - for Graco King sprayers

- Protect against motor runaway
- Track material usage
- Monitor pump diagnostics

PressureTrak - for Graco XP sprayers

- Warning and shut-down set-points
- Monitors differential A/B pressure
- Automatically enabled when up to spray pressure

XP Pressure Trak - approved for use in hazardous location

- | | |
|--------|-------------------------------------------------------------------------------|
| 26C426 | PressureTrak for use with XP units using the XL 3400 air motor |
| 26C427 | PressureTrak for use with XP units using the XL 6500 air motor |
| 25C452 | PressureTrak for use with XP-HF and XPs-HF units using the XL 10000 air motor |

XP Pressure Trak - for using legacy NXT Motors

- | | |
|--------|-------------------------------------------------------------------------|
| 17G807 | Pressure Trak for use with XP units using the legacy NXT 3400 air motor |
| 17G808 | Pressure Trak for use with XP units using the legacy NXT 6500 air motor |



Pressure Monitor Kit - for Graco XP sprayers

- Material tracking to ensure product quality
- Preventive maintenance to improve uptime
- Runaway control to prevent pump damage

XP Pressure Monitor - for ordinary location, includes Solenoid, light tower and display module

- | | |
|--------|----------------------------------------------------------------------------------------|
| 262940 | Pressure Monitor, turbine power, for XP units with 3400/6500 airmotor |
| 262942 | Pressure Monitor, electric wall power, for XP units with 3400/6500 airmotor |
| 26C008 | Pressure Monitor, turbine power, for XP-HF and XPs-HF units with 10.000 airmotor |
| 26C009 | Pressure Monitor, electric wall power, for XP-HF and XPs-HF units with 10.000 airmotor |



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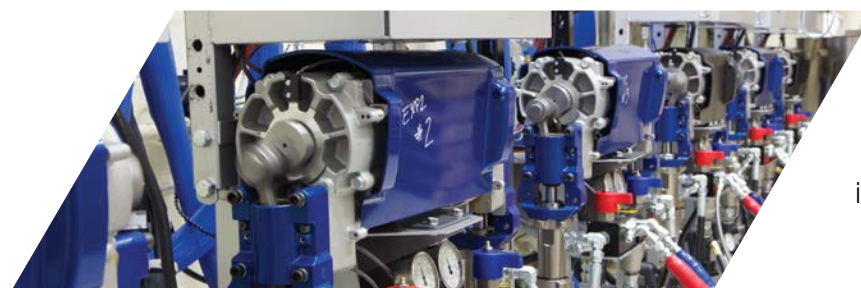
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Global Reach

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